

เอกสารแนบที่ 29 PM Plan  
การบำรุงรักษาระบบท่อส่งก๊าซธรรมชาติ

Region 9 Pipeline Operation Division																															
Pipeline Preventive Maintenance Action Plan Year 2023				Prepared by				Reviewed by				Approved by				Rev.		1													
				(Mr. Patchara Watcharamai)				(Mr. Anupong Bangkiew)				(Mr. Chatchaval Limprasert)				Updated		1-Jan-23													
No.	Activities/Tasks			Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Responsibility														
				Week	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4			
1	Patrolling																														
1.1 Ground Patrolling and Leakage Survey				I-๖๖๓.-2042, F-๖๖๓๓.-0022																								Planner : Engineering			
Main Pipeline (Class 3&4 : 1Y)																															

No.	Activities/Tasks	Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Responsibility
		Week	1234	1234	1234	1234	1234	1234	1234	1234	1234	1234	1234	1234	
15	RC 050504 SSUT1,2 และ BLOCK VALVE	Plan													Team A
		Actual													
1.2	Crossing Patrolling	I-๖๖๓.-2038, F-๖๖.๖๖๓.-0022													Planner : Engineering
	Main Pipeline (Class 3&4 : 1Y)														

No.	Activities/Tasks	Month												Responsibility	
		Week	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov		Dec
15	RC 050504 SSUT1,2 and BLOCK VALVE	Plan													Team A
	Actual														
1.3	Patrolling (Vehicle) (1W)	I-2038, F-2022, I-2022												Planner : Engineering	
	Main Pipeline (Class 3&4 : 1W)														
15	RC 050504 SSUT1,2 and BLOCK VALVE	Plan													Team A
	Actual														
1.5	Pipe Settlement Survey	I-2044, F-2024, I-2024												Planner : Engineering	
	Main Pipeline (Class 3&4 : 1Y)														
14	RC 050504 SSUT1,2 and BLOCK VALVE	Plan													Team A
	Actual														
2	CP System														
2.1	P/S Potential Survey (on-off) @ Test Post,Casing Inspection	I-2003, I-2005, I-2007, F-2004, I-2004												Planner : Engineering	
	Main Pipeline (Class 3&4 : 6M)														
15	RC 050504 SSUT1,2 and BLOCK VALVE	Plan													Team A
	Actual														
2.2	Rectifier Inspection	I-2004, F-2005, I-2005												Planner : Engineering	
	Main Pipeline (Class 3&4 : 1M)														
12	RC 050504 BV10.1	Plan													Team A
	Actual														
2.3	Anode Groundbed Inspection	I-2006, F-2007, I-2007												Planner : Engineering	
	Main Pipeline(1Y)														
12	RC 050504 BV10.1	Plan													Team A
	Actual														
2.5	CP Online Calibration (P/S, TR-V,TR-C)	I-2046, F-2039, I-2039												Planner : Engineering	
	Main Pipeline (1Y)														
11	RC 050504 BV SSUT1	Plan													Team A
	Actual														
Remark :															
2.6	DC Decouple (1Y)	I-2015, F-2011, I-2011												Planner : Engineering	
	Main Pipeline														
13	RC 050504 SSUT1,2 and BV 10.1	Plan													Team A
	Actual														
Remark :															
2.7	Insulating Joint or Flange Inspection (1Y)	I-2016, F-2025, I-2025												Planner : Engineering	
	Main Pipeline														
13	RC 050504 SSUT1,2 and BV 10.1	Plan													Team A
	Actual														
3	External Inspection														
3.1	Splash Zone / Soil to air piping Inspection / Coating Inspection	I-2024, F-2017, F-2053, I-2053												Planner : Engineering	
	Main Pipeline (1Y/5Y) Visual / Full Inspection Year 2025														
13	RC 050504 SSUT1,2 and BV 10.1	Plan													Team A
	Actual														
3.2	Corrosion under pipe support Inspection/Corrosion under insu	I-2023, F-2023, I-2033												Planner : Engineering	
	Main Pipeline (1Y/5Y) Visual / Full Inspection Year 2025														

No.	Activities/Tasks	Month												Responsibility																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
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